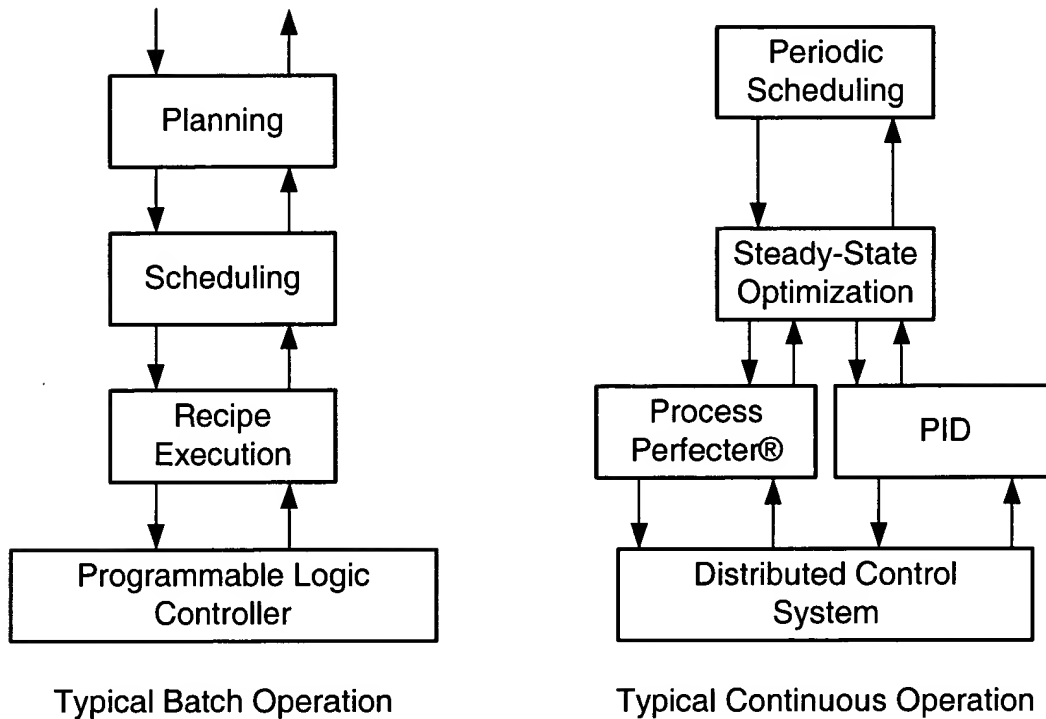


# Replacement Sheet

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Examples of traditional  
decision-making hierarchies

**Figure 13**

**(Prior Art)**



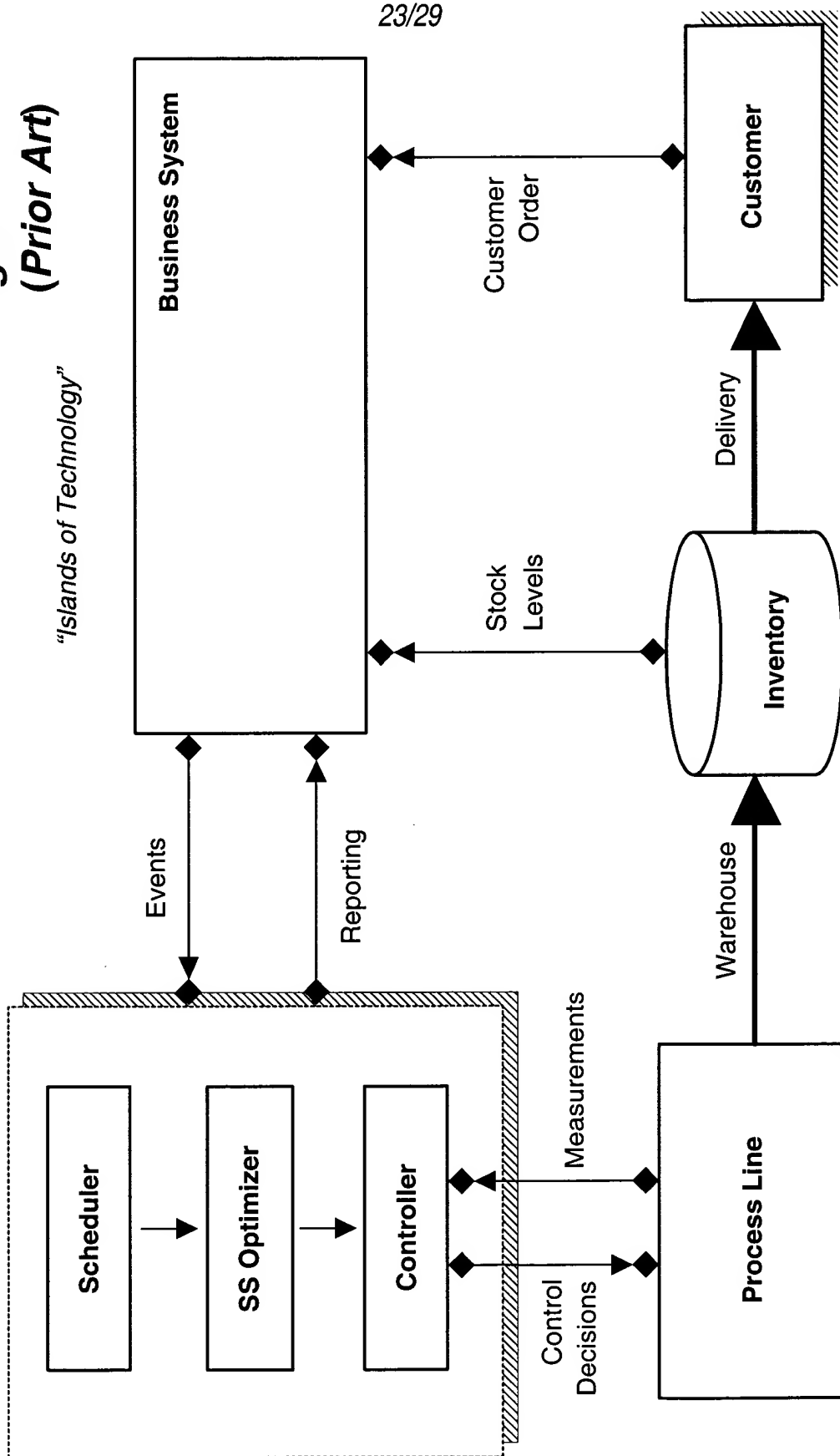
# Replacement Sheet

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Traditional Approach

**Figure 23**  
**(Prior Art)**

"Islands of Technology"



# Replacement Sheet

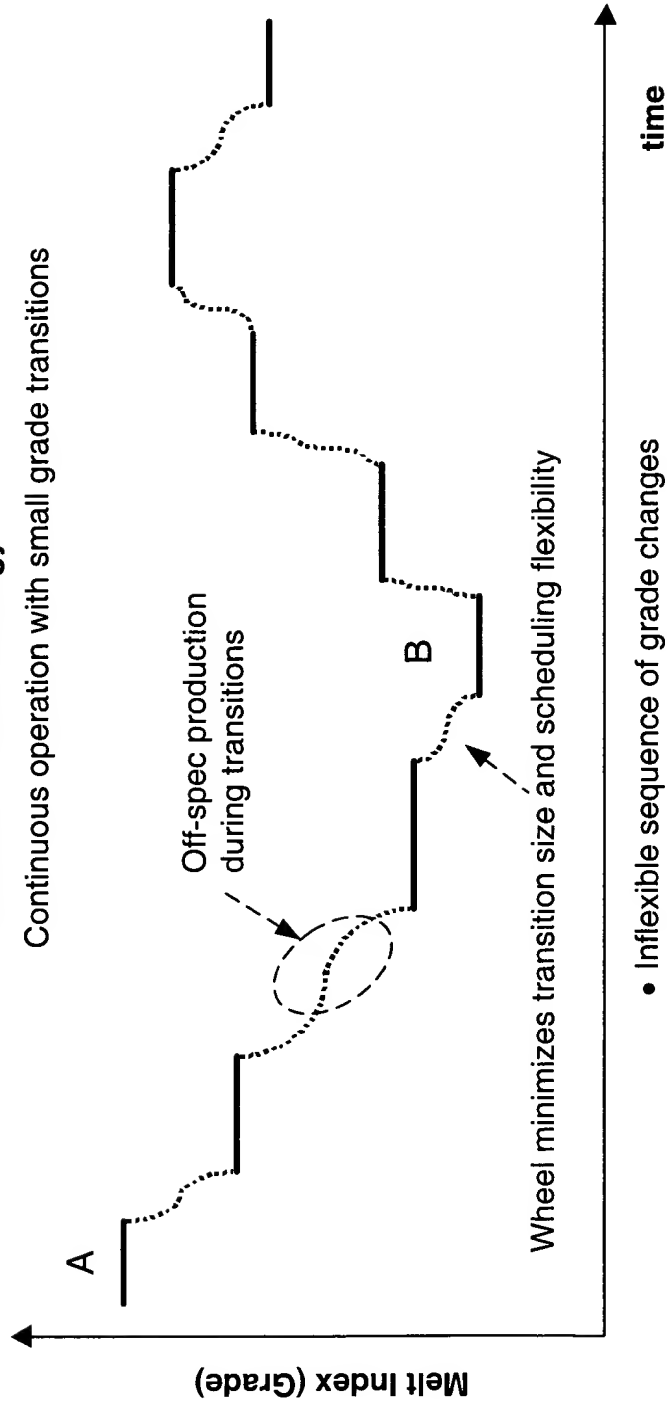


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## Traditional Production Scheduling

### Production Wheel Strategy

Continuous operation with small grade transitions



**Figure 25**

**(Prior Art)**